

PLATE SIDE VIEW
(AFTER BENDING)
SCALE: 4:1

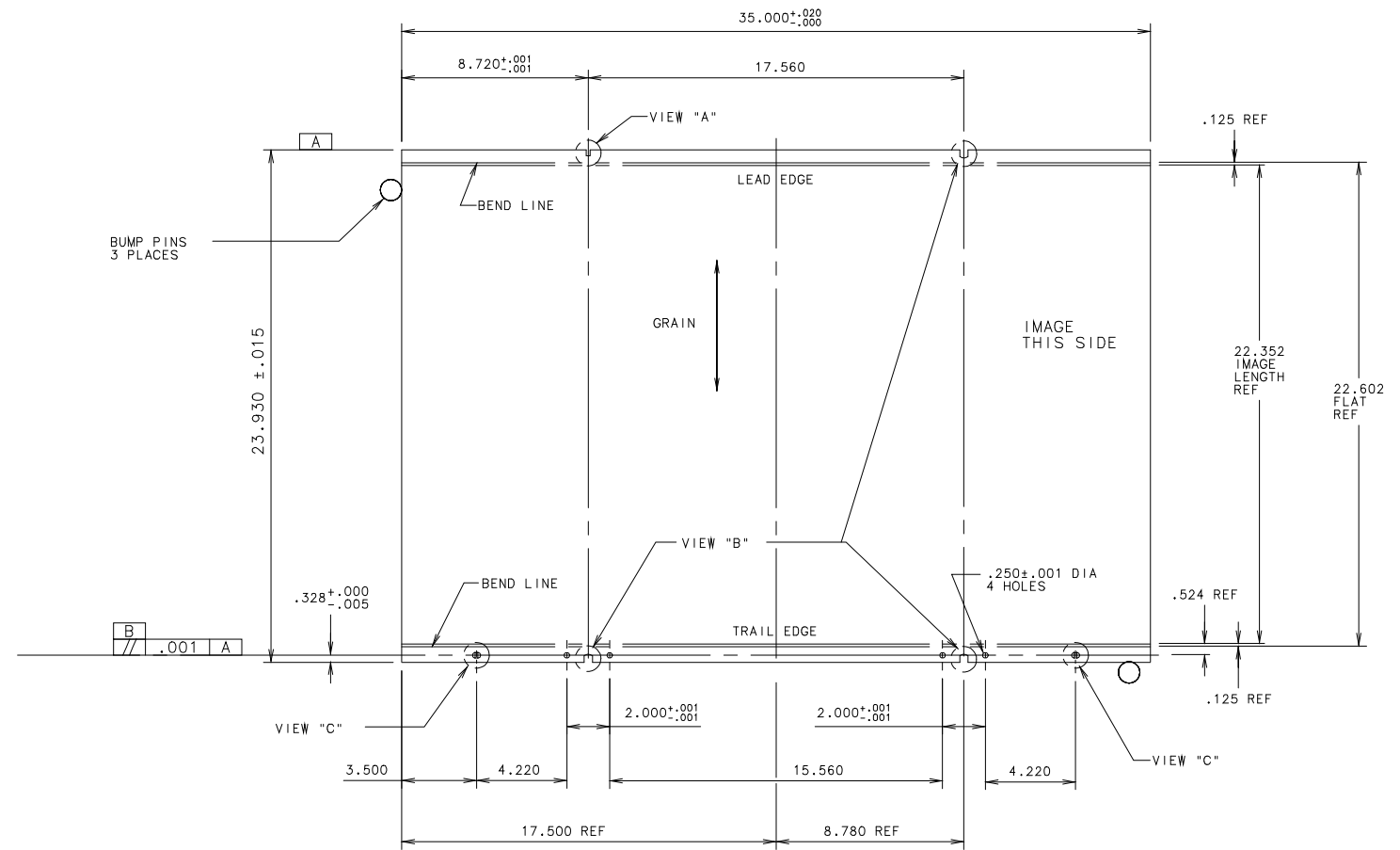


PLATE PLAN VIEW
(BEFORE BENDING)

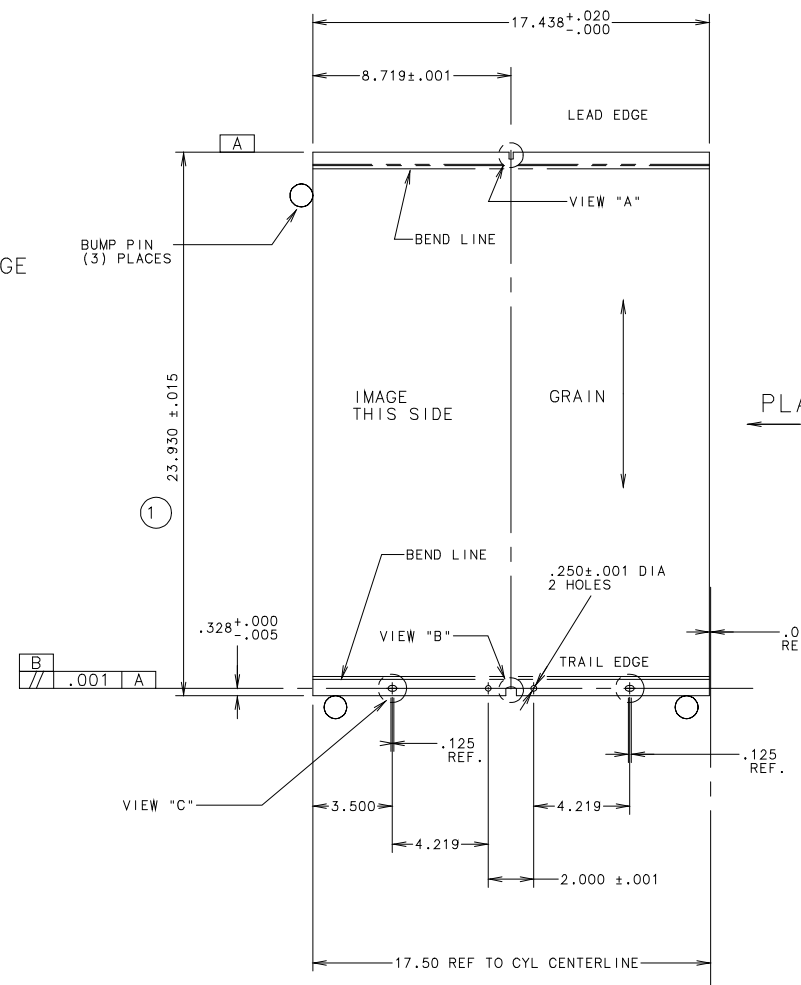


PLATE PLAN VIEW-ONE PAGE
(BEFORE BENDING)

- NOTE:
1. ALUMINUM BASE PLATE.
 2. RECOMMENDED PLATE THICKNESS .008 MIN. TO .012 MAX.
 3. BENDER DESIGN TO GIVE ABOVE DIMENSIONS USING .012 THICK PLATE.

578mm (22 3/4") CUTOFF

Goss International Corp.
USA

INCH		UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES ARE:			
in		MILLIMETRE			
ONE PLACE (.X)	±0.10	LENGTH	0.5-6	6-30	30-120
TWO PLACE (.XX)	±0.05	TOLERANCE	±0.1	±0.2	±0.3
THREE PLACE (.XXX)	±0.01	LENGTH	120-315	315-1000	1000-4000
FOUR PLACE (.XXXX)	±0.01	TOLERANCE	±0.5	±0.8	±1.2
ANGULAR ±1°		ANGULAR ±0.5°			

UNLESS OTHERWISE SPECIFIED		THIRD ANGLE PROJECTION	
1. REMOVE ALL SHARP EDGES AND BURRS		2. PART NO. IDENTIFICATION PER PS013	
REV	CHANGE NO	CHANGE DESCRIPTION	DATE (YY-MM-DD)
1	E 81730	23.930 was 23.900	03-12-9
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

TITLE (TRANSLATION)			
PLATE DIAGRAM; TRAIL EDGE REGISTER PIN HOLES			
MATERIAL ALUMINUM			
VERSION MATERIAL			
DESIGNED BY	PRODUCT	ORDER	CONTROL
G. SUN	SSC	N/A	G
DATE (YY-MM-DD)	LIST	REFERENCE	SCALE
03-11-25		E31271, E79129	
DRAWN BY	PATTERN	PART CODE	SIZE
G. SUN			A1
APPROVED BY	DRAWING NUMBER	SHEET	FRAME
	E 81730	1 OF 1	1 OF 1